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Reflow Oven Process
Control Standard

A standard developed by IPC

Association Connecting Electronics Industries



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- Focus on end product performance
- Include a feedback system on use and problems for future improvement

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Reflow Oven Process Control Standard

Developed by the Reflow Oven Process Subcommittee (5-45) of IPC

Users of this publication are encouraged to participate in the development of future revisions.

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Table of Contents

1 GENERAL	1	7.5.2 Double-Sided Metal Tape	9
1.1 Scope	1	7.5.3 High-Temperature Solder	9
1.2 Purpose	1	7.5.4 Thermally Conductive Adhesive	9
2 APPLICABLE DOCUMENTS	1	7.5.5 Attaching Without Damage	9
2.1 Joint Industry Standards	1	7.6 Additional Suggestions	10
2.2 IPC	1	7.6.1 Long Wires	10
2.3 ANSI	1	7.6.2 Stress Relief	10
3 TERMS AND DEFINITIONS	2	7.6.3 Adhesive Support	10
4 THERMAL PROFILES – SnPb AND Pb-FREE	3	7.7 Recognizing Potential Issues	10
4.1 Recommended Reflow Profile Specifications	3	7.7.1 Variations in Attachments	10
4.2 Example of a Typical Tin-Lead Reflow Profile Specifications	3	7.7.2 Twisted Wires	10
4.3 Example of a Typical Pb-Free (SAC305) Reflow Profile Specifications	4	7.7.3 “Spikes” in Temperature Data	10
4.4 Pb-Free (SAC305) Reflow Profile Temperatures	4	7.7.4 Excessively High or Low Temperature	11
5 GOLDEN BOARD DESIGN FOR PROCESS VERIFICATIONS	4	8 VERIFICATION PROFILING FREQUENCY	11
5.1 Optimal Golden Board	4	9 REQUIREMENTS FOR OVEN REPEATABILITY CALCULATIONS	11
5.2 Other Options for the Golden Board	4	9.1 Cpk – Process Capability Index and Cp – Capability Performance	11
5.3 Golden Board Materials	5	9.2 SMT Oven Stability	11
5.3.1 T/C Location	5	9.3 Process Capability	11
5.3.2 T/C Attachment Methods – Bolt on T/C	5	10 MAINTENANCE AND CALIBRATION GUIDELINES	12
5.3.3 T/C Attachment Methods – Eyelet T/C	5	10.1 Nitrogen Usage	12
5.3.4 Golden Board T/C Assembly Methods	6	10.2 Reflow Oven Operation	12
6 PROFILING EQUIPMENT REQUIREMENTS	6	10.2.1 General	12
6.1 Types of Profiling Equipment	6	10.3 General Housekeeping and Daily Maintenance	12
6.1.1 “Built-In” Profilers	6	10.4 Calibration	12
6.1.2 Remote Profilers	7	10.5 Preventive Maintenance	12
6.2 Minimum Data Acquisition	7		
6.3 Data Recording Unit	7		
6.4 Number of T/Cs	7		
6.5 Measurement Accuracy	7		
7 THERMOCOUPLES	8		
7.1 “K” – Type T/C	8		
7.2 Wire Length	8		
7.3 Wire Gage	8		
7.4 Limit of Error	8		
7.5 T/C Attachment	8		
7.5.1 Polyimide Tape	8		

Figures

Figure 3-1 Identification of Temperature Delta at Peak Reflow Temperature	2
Figure 3-2 Example of Reflow Oven Recipe Set Points	2
Figure 3-3 Zones in a Typical Reflow Profile	2
Figure 3-4 Typical Graph Representation of a Thermal Profile	3
Figure 4-1 Typical SnPb Ramp/Soak/Spike Reflow Profile	3
Figure 4-2 Typical Pb-Free Ramp/Spike Reflow Profile	4
Figure 4-3 Comparison of SnPb vs. Pb-Free Reflow Profiles	4

Figure 5-1	Thermocouple Placements	5
Figure 5-2	Common Thermocouple Configurations	5
Figure 5-3	Bolt on Thermocouple Method	5
Figure 5-4	Bolt on Eyelet T/C Attachment Method	5
Figure 5-5	Epoxy T/C Attachment Method	6
Figure 6-1	“Built-In” Thermocouple Attachment Sites on a Reflow Oven	6
Figure 6-2	Remote Profiling System	7
Figure 7-1	Example of a Heavy Gage Wire T/C vs. a Fine Gage T/C Compared to a U.S. Dime	8
Figure 7-2	Polyimide Tape	8
Figure 7-3	Double-Sided Metal Tape	9
Figure 7-4	Adhesive Dispensing Unit	9
Figure 7-5	Added Insulation to Protect Long Run Wires	10
Figure 7-6	Stress Relief Option	10
Figure 7-7	Adhesive Support	10
Figure 7-8	Twisted T/C Wires	10
Figure 7-9	Spikes in Temperature Data	10

Tables

Table 10-1	Example of Maintenance Schedule (SAMPLE ONLY)	13
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Reflow Oven Process Control Standard

1 GENERAL

1.1 Scope This standard provides process control for solder reflow ovens by baseline and periodic verifications of oven profiles using a standard methodology. Equipment calibration and maintenance guidelines are provided.

This standard is intended to verify the operating parameters of the reflow oven. This standard is not intended for the assembly product profile/recipe. *For detailed information on development or verification of a product profile/recipe see IPC-7530.*

This standard does not provide guidance for vapor phase processes.

1.2 Purpose Intended for users of reflow equipment to baseline performance and periodically verify and demonstrate acceptable oven performance repeatability.

2 APPLICABLE DOCUMENTS

The following documents of the issue in effect on the invitation for bid form a part of this specification to the extent specified herein.

2.1 Joint Industry Standards¹

J-STD-033 Handling, Packing, Shipping and Use of Moisture/Reflow Sensitive Surface Mount Devices

J-STD-075 Classification of Non-IC Electronic Components for Assembly Processes

2.2 IPC²

IPC-1601 Printed Board Storage and Handling Guidelines

IPC-7351 Generic Requirements for Surface Mount Design and Land Pattern Standard

IPC-7530 Guidelines for Temperature Profiling for Mass Soldering Processes (Reflow & Wave)

IPC-9194 Implementation of Statistical Process Control (SPC) Applied to Printed Board Assembly Manufacture Guideline

IPC-T-50 Terms and Definitions for Interconnecting and Packaging Electronic Circuits

2.3 ANSI³

ASTM/ANSI E230 Standard Specification and Temperature-Electromotive Force (emf) Tables for Standardized Thermocouples

1. www.ipc.org

2. www.ipc.org

3. www.ansi.org