



IEEE

IEC 61671-2

Edition 1.0 2016-04

INTERNATIONAL IEEE Std 1671.2™ STANDARD

Standard for automatic test markup language (ATML) instrument description





THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2012 IEEE

All rights reserved. IEEE is a registered trademark in the U.S. Patent & Trademark Office, owned by the Institute of Electrical and Electronics Engineers, Inc. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from the IEC Central Office. Any questions about IEEE copyright should be addressed to the IEEE. Enquiries about obtaining additional rights to this publication and other information requests should be addressed to the IEC or your local IEC member National Committee.

IEC Central Office
3, rue de Varembe
CH-1211 Geneva 20
Switzerland
Tel.: +41 22 919 02 11
Fax: +41 22 919 03 00
info@iec.ch
www.iec.ch

Institute of Electrical and Electronics Engineers, Inc.
3 Park Avenue
New York, NY 10016-5997
United States of America
stds.info@ieee.org
www.ieee.org

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad.

IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing 20 000 terms and definitions in English and French, with equivalent terms in 15 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

IEC Glossary - std.iec.ch/glossary

65 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.



IEEE

IEC 61671-2

Edition 1.0 2016-04

INTERNATIONAL IEEE Std 1671.2™ STANDARD

Standard for automatic test markup language (ATML) instrument description

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 25.040; 35.060

ISBN 978-2-8322-3265-1

Warning! Make sure that you obtained this publication from an authorized distributor.

Contents

1. Overview	1
1.1 General	1
1.2 Application of this document’s annexes	2
1.3 Scope	2
1.4 Application	2
1.5 Conventions used within this document	3
2. Normative references	4
3. Definitions, abbreviations, and acronyms	4
3.1 Definitions	4
3.2 Abbreviations and acronyms	5
4. InstrumentDescription schema	7
4.1 General	7
4.2 Elements	7
4.3 Child elements	10
4.4 Complex types	13
4.5 Simple types	28
5. InstrumentDescription instance schema	28
5.1 Elements	28
5.2 Complex types	29
5.3 Simple types	31
6. ATML InstrumentDescription XML schema names and locations	31
7. ATML XML schema extensibility	33
8. Conformance	33
Annex A (informative) IEEE download Web site material associated with this document	34
Annex B (informative) Users information and examples	35
Annex C (informative) Glossary	38
Annex D (informative) Bibliography	39
Annex E (informative) IEEE List of Participants	41

STANDARD FOR AUTOMATIC TEST MARKUP LANGUAGE (ATML) INSTRUMENT DESCRIPTION

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation.

IEEE Standards documents are developed within IEEE Societies and Standards Coordinating Committees of the IEEE Standards Association (IEEE-SA) Standards Board. IEEE develops its standards through a consensus development process, which brings together volunteers representing varied viewpoints and interests to achieve the final product. Volunteers are not necessarily members of IEEE and serve without compensation. While IEEE administers the process and establishes rules to promote fairness in the consensus development process, IEEE does not independently evaluate, test, or verify the accuracy of any of the information contained in its standards. Use of IEEE Standards documents is wholly voluntary. IEEE documents are made available for use subject to important notices and legal disclaimers (see <http://standards.ieee.org/IPR/disclaimers.html> for more information).

IEC collaborates closely with IEEE in accordance with conditions determined by agreement between the two organizations.

- 2) The formal decisions of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees. The formal decisions of IEEE on technical matters, once consensus within IEEE Societies and Standards Coordinating Committees has been reached, is determined by a balanced ballot of materially interested parties who indicate interest in reviewing the proposed standard. Final approval of the IEEE standards document is given by the IEEE Standards Association (IEEE-SA) Standards Board.
- 3) IEC/IEEE Publications have the form of recommendations for international use and are accepted by IEC National Committees/IEEE Societies in that sense. While all reasonable efforts are made to ensure that the technical content of IEC/IEEE Publications is accurate, IEC or IEEE cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications (including IEC/IEEE Publications) transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC/IEEE Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC and IEEE do not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC and IEEE are not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or IEEE or their directors, employees, servants or agents including individual experts and members of technical committees and IEC National Committees, or volunteers of IEEE Societies and the Standards Coordinating Committees of the IEEE Standards Association (IEEE-SA) Standards Board, for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC/IEEE Publication or any other IEC or IEEE Publications.
- 8) Attention is drawn to the normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that implementation of this IEC/IEEE Publication may require use of material covered by patent rights. By publication of this standard, no position is taken with respect to the existence or validity of any patent rights in connection therewith. IEC or IEEE shall not be held responsible for identifying Essential Patent Claims for which a license may be required, for conducting inquiries into the legal validity or scope of Patent Claims or determining whether any licensing terms or conditions provided in connection with submission of a Letter of Assurance, if any, or in any licensing agreements are reasonable or non-discriminatory. Users of this standard are expressly advised that determination of the validity of any patent rights, and the risk of infringement of such rights, is entirely their own responsibility.

IEC 61671-2:2016
IEEE Std 1671.2-2012

International Standard IEC 61671-2/IEEE Std 1671.2-2012 has been processed through IEC technical committee 91: Electronics assembly technology, under the IEC/IEEE Dual Logo Agreement.

The text of this standard is based on the following documents:

IEEE Std	FDIS	Report on voting
IEEE Std 1671.2-2012	91/1314/FDIS	91/1338/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

The IEC Technical Committee and IEEE Technical Committee have decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IEEE Std 1671.2™-2012

(Revision of
IEEE Std 1671.2-2008)

▪

IEEE Standard for Automatic Test Markup Language (ATML) Instrument Description

Sponsor

**IEEE Standards Coordinating Committee 20 on
Test and Diagnosis for Electronic Systems**

Approved 5 December 2012

IEEE-SA Standards Board

Abstract: An exchange format is specified in this standard, using extensible markup language (XML), for identifying instrumentation that may be integrated in an automatic test system (ATS) that is to be used to test and diagnose a unit under test (UUT).

Keywords: ATML instance document, ATS, automatic test equipment (ATE), Automatic Test Markup Language (ATML), automatic test system, IEEE 1671.2, instrument, instrumentation, synthetic instrument, XML schema

LXI is a trademark of the LXI Consortium Inc.

PCI, PCI-SIG and PCIe are registered trademarks and/or servicemarks of PCI-SIG.

PXI and PXIe are registered trademarks of the PXI Systems Alliance.

VMEbus is a registered trademark in the U.S. Patent & Trademark Office, owned by VITA.

VXIbus is a registered trademark in the U.S. Patent & Trademark Office, owned by the VXIbus Consortium.

W3C[®] is a trademark (registered in numerous countries) of the World Wide Web Consortium.

IEEE Introduction

This introduction is not part of IEEE Std 1671.2-2012, IEEE Standard for Automatic Test Markup Language (ATML) Instrument Description.

This child, or “dot,” standard, also known as an ATML component standard, provides for the definition of the *InstrumentDescription* and *InstrumentInstance* XML schemas, and contains references to examples. These XML schemas and examples accompany this standard and provide for the identification and definition of an instrument.

XML schemas define the basic information required within any test application and provide a vehicle for formally defining the test environment by defining a class hierarchy corresponding to these basic information entities and providing several methods within each to enable basic operations to be performed on these entities. ATML component standards within the ATML framework define the particular requirements within the test environment.

The Synthetic Instrument Working Group (SIWG) was formed, at Department of Defense request, to define synthetic instrumentation and its attributes and develop a framework that balances user and supplier objectives, facilitates rapid technology advancements and adaptation throughout the test life cycle, and complements/supports other relevant test and measurement industry activities.

The goals or desired effects of the SIWG activities were to:

- a) Reduce the total cost of ownership of the automatic test system (ATS).
- b) Reduce time to develop and field new or upgraded ATSS.
- c) Provide greater flexibility to the war fighter through U.S. and coalition partner’s interoperable ATSS.
- d) Reduce the ATS’s logistics footprint.
- e) Reduce the ATS’s physical footprint.
- f) Improve the quality of test.

The SIWG addressed the reductions from the test and measurement perspective. The SIWG efforts resulted in both the definition of synthetic instruments and the specifications of their respective attributes.

Synthetic instruments were originally part of the IEEE Std 1671.2TM-2008¹ standard, as both an example of *InstrumentDescription* instances as well as to provide a definition of the necessary parameters/attributes to document a synthetic instrument as defined by the SIWG. These synthetic instrument definitions have now been incorporated into their own IEEE project (P1871.2), and therefore their associated Annexes have been removed from later revisions of IEEE Std 1671.2. The *InstrumentDescription* template instance example for synthetic instruments are still provided as downloads of this standard to ensure continuity and support for existing users.

Template instance documents are used by vendors developing/providing synthetic instruments as the basis for documenting the synthetic instrument. The template instance document provides examples for each instrument vendor to follow. These templates will not validate against the schemas documented within this standard until actual values for the specifications are incorporated into the SI-based *InstrumentDescription* instance document.

¹ IEEE publications are available from the Institute of Electrical and Electronics Engineers, 445 Hoes Lane, Piscataway, NJ 08855, USA (<http://standards.ieee.org/>).

Notice to users

Laws and regulations

Users of IEEE Standards documents should consult all applicable laws and regulations. Compliance with the provisions of any IEEE Standards document does not imply compliance to any applicable regulatory requirements. Implementers of the standard are responsible for observing or referring to the applicable regulatory requirements. IEEE does not, by the publication of its standards, intend to urge action that is not in compliance with applicable laws, and these documents may not be construed as doing so.

Copyrights

This document is copyrighted by the IEEE. It is made available for a wide variety of both public and private uses. These include both use, by reference, in laws and regulations, and use in private self-regulation, standardization, and the promotion of engineering practices and methods. By making this document available for use and adoption by public authorities and private users, the IEEE does not waive any rights in copyright to this document.

Updating of IEEE documents

Users of IEEE Standards documents should be aware that these documents may be superseded at any time by the issuance of new editions or may be amended from time to time through the issuance of amendments, corrigenda, or errata. An official IEEE document at any point in time consists of the current edition of the document together with any amendments, corrigenda, or errata then in effect. In order to determine whether a given document is the current edition and whether it has been amended through the issuance of amendments, corrigenda, or errata, visit the IEEE-SA Website at <http://standards.ieee.org/index.html> or contact the IEEE at the address listed previously. For more information about the IEEE Standards Association or the IEEE standards development process, visit IEEE-SA Website at <http://standards.ieee.org/index.html>.

Errata

Errata, if any, for this and all other standards can be accessed at the following URL: <http://standards.ieee.org/findstds/errata/index.html>. Users are encouraged to check this URL for errata periodically.

Patents

Attention is called to the possibility that implementation of this standard may require use of subject matter covered by patent rights. By publication of this standard, no position is taken by the IEEE with respect to the existence or validity of any patent rights in connection therewith. If a patent holder or patent applicant has filed a statement of assurance via an Accepted Letter of Assurance, then the statement is listed on the IEEE-SA Website at <http://standards.ieee.org/about/sasb/patcom/patents.html>. Letters of Assurance may indicate whether the Submitter is willing or unwilling to grant licenses under patent rights without compensation or under reasonable rates, with reasonable terms and conditions that are demonstrably free of any unfair discrimination to applicants desiring to obtain such licenses.

Essential Patent Claims may exist for which a Letter of Assurance has not been received. The IEEE is not responsible for identifying Essential Patent Claims for which a license may be required, for conducting inquiries into the legal validity or scope of Patents Claims, or determining whether any licensing terms or conditions provided in connection with submission of a Letter of Assurance, if any, or in any licensing agreements are reasonable or non-discriminatory. Users of this standard are expressly advised that determination of the validity of any patent rights, and the risk of infringement of such rights, is entirely their own responsibility. Further information may be obtained from the IEEE Standards Association.

Standard for Automatic Test Markup Language (ATML) Instrument Description

IMPORTANT NOTICE: IEEE Standards documents are not intended to ensure safety, health, or environmental protection, or ensure against interference with or from other devices or networks. Implementers of IEEE Standards documents are responsible for determining and complying with all appropriate safety, security, environmental, health, and interference protection practices and all applicable laws and regulations.

This IEEE document is made available for use subject to important notices and legal disclaimers. These notices and disclaimers appear in all publications containing this document and may be found under the heading “Important Notice” or “Important Notices and Disclaimers Concerning IEEE Documents.” They can also be obtained on request from IEEE or viewed at <http://standards.ieee.org/IPR/disclaimers.html>.

1. Overview

1.1 General

Automatic test markup language (ATML) is a collection of IEEE standards and associated extensible markup language (XML) schemas that allows automatic test system (ATS) and test information to be exchanged in a common format adhering to the XML standard.¹

The ATML framework and the ATML family of standards have been developed and are maintained under the guidance of the Test Information Integration (TII) Subcommittee of IEEE Standards Coordinating Committee 20 (SCC20) to serve as a comprehensive environment for integrating design data, test strategies, test requirements, test procedures, test results management, and test system implementations, while allowing test program (TP), test asset interoperability, and unit under test (UUT) data to be interchanged between heterogeneous systems.

This standard (as well as the XML schemas and XML instance document examples² that accompany this standard) is intended to be used in identifying and documenting instrumentation which may be utilized

¹This information is given for the convenience of users of this standard and does not constitute an endorsement by the IEEE of this consortium standard. Equivalent standards or products may be used if they can be shown to lead to the same results.

²The schemas and examples that accompany this standard are available at <http://standards.ieee.org/downloads/1671/1671.2-2012/>.

during the testing of a particular unit under test. This information includes the mechanical, electrical, and software interfaces of the instrument.

1.2 Application of this document's annexes

This document includes four annexes.

Annex A, Annex B, Annex C, and Annex D are informative, and thus are provided strictly as information, for users, implementers, and maintainers of this document.

1.3 Scope

This standard defines an exchange format, utilizing extensible markup language (XML), for both the static description of instrument models, and the specific description of instrument instance information.

1.4 Application

This standard provides for the specification and identification of instrumentation that will be used for the purposes of testing a UUT. The specification and identification consist of, but are not limited to: physical characteristics, power requirements, operational requirements, calibration requirements, factory defaults, configuration options, capabilities, and interfaces (both hardware [HW] and software [SW]). This collection of information represents an entire “data package” for either a class or type of instrument (as represented by the InstrumentDescription.xsd schema defined in Clause 4 or a specific instrument (as represented by the InstrumentInstance.xsd schema defined in Clause 5).

Identifying an instrument provides for the unambiguous specification of a particular instrument, which may be utilized in a bench-test scenario, a piece of manual test equipment, or within automatic test equipment (ATE). This unambiguous specification shall be readable by both humans and machines. Humans may use the specification to identify and assemble the instrument into their test application. Machines may use the specification to verify that the testing need can be accomplished by the instrument in place.

Synthetic instruments link a series of HW and SW components with standardized interfaces to generate signals or make measurements using algorithmic numeric processing techniques. The goal is to decrease the total cost of ownership of ATS, to lessen the time to develop and field new or upgraded ATS, to reduce the test system logistics footprint, and finally, to improve the quality of test.

The information contained in XML documents conforming to this standard will be useful to the following:

- a) Test program set (TPS) developers
- b) TPS maintainers
- c) ATE system developers
- d) ATE system maintainers
- e) Developers of ATML-based tools and systems
- f) Instrument manufactures