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SAA WELDER CERTIFICATION CODE



STANDARDS ASSOCIATION OF AUSTRALIA
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Australian Chamber of Commerce
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STANDARDS ASSOCIATION OF AUSTRALIA
Incorporated by Royal Charter

AMENDMENT No 1

to

AS 1796—1983

CERTIFICATION OF WELDERS AND WELDING SUPERVISORS

CORRECTION

SUMMARY: This amendment applies to Table 4.5.

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AS 1796

Examining bodies under this standard
are jointly Dept. Industrial
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CERTIFICATION OF WELDERS AND WELDING SUPERVISORS

known as the

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PREFACE

This edition of this standard was prepared by the Association's Committee on Boilers and Unfired Pressure Vessels to supersede AS 1796—1975.

This edition simplifies the pre-examination requirements for a candidate, includes an illustrated table to assist in the visual examination, and extends the number of certificates a welder may hold without further examinations or tests. The opportunity has been taken to clarify the requirements and also to change the format to facilitate information retrieval.

As drawings in this standard are complete only to the extent necessary for illustration, reference is to be made to the requirements specified in the text.

It is not intended that the publication of this edition will invalidate certificates that were issued in respect of the 1975 edition of this standard.

Standards and publications that may be of assistance to candidates using this standard are listed in an appendix.

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CONTENTS

	<i>Page</i>
FOREWORD	6
SECTION 1. SCOPE AND GENERAL	
1.1 Scope	7
1.2 Types of Certificates	7
1.3 Application	7
1.4 Referenced Documents	8
1.5 Definitions	8
SECTION 2. PRE-EXAMINATION REQUIREMENTS	
2.1 Submission of Evidence	16
2.2 Certificates No 1 and No 1E	16
2.3 Certificate No 2	16
2.4 Certificates No 3 and No 3E	16
2.5 Certificate No 4	17
2.6 Certificate No 5	17
2.7 Certificate No 6	18
2.8 Certificate No 7	18
2.9 Certificate No 8	18
2.10 Certificate No 9	19
2.11 Certificate No 10	19
SECTION 3. THEORY EXAMINATIONS	
3.1 General	20
3.2 Syllabus for a Welder's Theory Examination	20
3.3 Welder's Theory Examination	22
3.4 Syllabus for a Welding Supervisor's Examination	24
3.5 Welding Supervisor's Examination	26
SECTION 4. PRACTICAL TESTS	
4.1 General	28
4.2 Types of Practical Tests	28
4.3 Elective Certificates	28
4.4 Test Pieces	34
4.5 Welding Consumables	34
4.6 Assembly of Test Pieces for Welding	34
4.7 Making a Test Weld	37
4.8 Flame Cutting Test	38
4.9 Gouging Test	38
4.10 Replacement of Test Piece	39

4.11	Heat Treatment of Test Pieces	39
4.12	Identification of Completed Test Pieces	40
4.13	Exemption from Welding Tests	40
4.14	Exemption from Cutting and Gouging Test	40
4.15	Locations for Practical Tests	40
4.16	Duration of Practical Tests	40
4.17	Criteria for Practical Tests	40

SECTION 5. ASSESSMENT OF PRACTICAL TESTS

5.1	Examination and Assessment of Practical Tests	41
5.2	Visual Examination	41
5.3	Destructive Testing	54
5.4	Bend Tests	54
5.5	Nick-break Test	60
5.6	Fillet Break Test	61
5.7	Radiographic Examination	61

SECTION 6. CERTIFICATES

6.1	Issue of Certificates	66
6.2	Application of Certificates	66
6.3	Period of Validity	66

SECTION 7. RE-EXAMINATION AND RETESTING

7.1	Welder's Theory Examination and Practical Tests	68
7.2	Welder's Theory Examination	68
7.3	Visual Examination of Practical Tests	68
7.4	Bend Tests and Nick-break Tests	68
7.5	Fillet Break Test	69
7.6	Flame Cutting and Gouging	69
7.7	Radiographic Examination	69
7.8	Welding Supervisor's Examination	69
7.9	Time, Duration and Location for Re-examination or Retesting the Candidate	69

APPENDICES

A	Material Groups	71
B	Examining Authorities	72
C	Standards and Publications	73

FIGURES

1.1	Concave Fillet Weld	9
1.2	Convex Fillet Weld	9
1.3	Flat and Overhead Positions	10

	<i>Page</i>
1.4 Horizontal Position	11
1.5 Horizontal Fillet Position	11
1.6 Leg Length	12
1.7 Penetration Bead	12
1.8 Reinforcement	13
1.9 Root Penetration	13
1.10 Size of Welds	14
1.11 Vertical Position	14
4.1 Positions for Butt Welds in Plate	29
4.2 Positions for Butt Welds in Pipe	30
4.3 Positions, Location of Stop/Restart and Tack Welds for Fillet Welds	31
4.4 Location of Stop/Restart and Tack Welds for Butt Welds in Plate	32
4.5 Flame Cutting Test Pieces for Certificates No 1, No 1E, No 2, No 3, No 3E, No 4, No 5, No 6, No 7, No 8 and No 9	39
4.6 Gouging Test Piece for Certificates No 1, No 1E, No 2, No 3E, No 4, No 5, No 6, No 7, No 8 and No 9	39
5.1 Location of Test Specimens for Butt Welds	56
5.2 Typical Methods of Bending for Transverse Guided Bend Tests	57
5.3 Typical Methods of Bending for Transverse Free Bend Tests	59
5.4 Nick-break Test Specimen	60
5.5 Fillet Break Test	61
5.6 Porosity Charts	63

TABLES

3.1 Syllabus Items for Welder's Theory Examination	23
4.1 Types and Applicability of Practical Tests	28
4.2 Dimensions of Test Pieces for Welds	33
4.3 Dimensions of Test Pieces for Flame Cutting and Flame or Arc Gouging	33
4.4 Weld Preparations	35
4.5 Consumables for Welding Tests	36
4.6 Duration of Tests	40
5.1 Reference Clauses for Assessment of Practical Tests	41
5.2 Marking Schedule for Imperfections or Defects Observed During Visual Examination	42
5.3 Type and Number of Destructive Tests for Butt Welds and Fillet Welds	55
5.4 Dimensions of Test Specimens	55
6.1 Exemption from Examination and Tests	67
6.2 Application of Certificates to Material Groups	67
7.1 Type and Number of Retests of Bend Test and Nick-break Test Specimens	70

STANDARDS ASSOCIATION OF AUSTRALIA

Australian Standard for CERTIFICATION OF WELDERS AND WELDING SUPERVISORS

FOREWORD

The standard refers to the certification of welders and welding supervisors where the requirements of a Statutory Authority and industry demand a prescribed degree of quality assurance in welding to meet the special needs of safety, performance and economy.

The standard is particularly related to the boiler and pressure vessel industry, but recognizes that there are other industries and applications where quality in welding is also of considerable importance. In these cases, certification in accordance with this standard may be useful or desirable, particularly where an application standard does not specify welder qualification.

Certification in welding is related primarily to basic welding techniques and processes and not to the parent metal of the joint. The requirements for welder qualification are specified in the appropriate application standard.

It will be noted that all the tests are made on carbon steel test pieces, but provision has been made for certification using other materials where these are readily available.

The form of the practical tests is suitable not only for the convenience of training establishments in regard to the supply of material, but also because the form adopted amply serves to demonstrate the attainment of the prescribed standard of practical welding.

It is expected that candidates will become familiar during training with the techniques required for satisfactory deposition of weld metal when using the different types of consumables referred to in this standard.

Provision is made for supplementary theory examinations to minimize the welder's task in examinations for additional certificates.

The possession of a welder's certificate should indicate that the holder has a basic knowledge of the theory of welding and has demonstrated he has the ability required to make a weld using the appropriate method.

The possession of a welding supervisor's certificate should indicate that the holder has a high degree of knowledge on the theory and practice of welding and also has the ability and capacity to direct and supervise welding in accordance with the appropriate requirements of an application standard.

Where required by the context of this standard, the masculine gender shall be treated as the feminine gender as appropriate.