

Australian/New Zealand Standard™

**Textile floor coverings—Metric units and
commercial tolerances for measurement**



AS/NZS 1385:2007

This Joint Australian/New Zealand Standard was prepared by Joint Technical Committee TX-009, Carpets. It was approved on behalf of the Council of Standards Australia on 5 September 2007 and on behalf of the Council of Standards New Zealand on 26 October 2007.

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The following are represented on Committee TX-009:

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Australian Retailers Association
Australian Specialist Contractors Association
Building Service Contractors of New Zealand
CSIRO Textile and Fibre Technology
Carpet Institute of Australia
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commercial tolerances for measurement**

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PREFACE

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committee TX-009, Carpets, to supersede AS 1385—1985, *Textile floor coverings—Metric units and commercial tolerances for measurement*.

This edition updates measurements and commercial tolerances to align with current industry practice.

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STANDARDS AUSTRALIA/STANDARDS NEW ZEALAND**Australian/New Zealand Standard****Textile floor coverings—Metric units and commercial tolerances for measurement****1 SCOPE**

This Standard sets out the basic metric units and commercial tolerances for textile floor coverings.

2 REFERENCED DOCUMENTS

The following Standards are referred to in this Standard:

AS

- 2001 Methods of test for textiles
- 2001.2.12 Method 2.12: Physical tests—Determination of width of fabrics

AS/NZS

- 2111 Textile floor coverings—Tests and measurements
- 2111.4 Method 4: Determination of surface pile mass above the substrate
- 2111.5 Method 5: Determination of thickness of pile above the substrate
- 2111.6 Method 6: Determination of tuft length of pile
- 2111.7 Method 7: Determination of loop length of pile
- 2111.9 Method 9: Determination of the number of tufts per unit length and per unit area
- 2111.11 Method 11: Determination of total pile mass per unit area by complete dissection

NOTE: AS/NZS 2111.11 may not be applicable to all types of textile floor coverings.

3 STANDARD WIDTHS AND LENGTHS**3.1 Widths**

Standard widths of textile floor coverings shall be as follows:

69 cm, 91 cm, 100 cm, 183 cm, 274 cm, 366 cm and 400 cm.

3.2 Lengths

Lengths of rolls of textile floor coverings shall be expressed to the next lower 0.1 m.

4 METRIC UNITS FOR TEXTILE FLOOR COVERINGS

Common metric units for measurement and relevant methods for the determination of measurement of textile floor coverings and their properties are set out in Table 1. Commercial tolerances for these properties are given in column 5.