

Australian Standard™

**Fire hazard testing**

**Part 5.1: Corrosion damage effects of  
fire effluent—General guidance**



This Australian Standard was prepared by Committee EL-053, Fire hazard testing—  
Electrotechnical equipment. It was approved on behalf of the Council of Standards  
Australia on 23 May 2006.  
This Standard was published on 22 June 2006.

---

The following are represented on Committee EL-053:

Australian Electrical and Electronic Manufacturers Association  
Australian Information Industry Association  
Electrical Compliance Testing Association  
Electrical Regulatory Authorities Council  
Energy Networks Association

---

### **Keeping Standards up-to-date**

Standards are living documents which reflect progress in science, technology and systems. To maintain their currency, all Standards are periodically reviewed, and new editions are published. Between editions, amendments may be issued. Standards may also be withdrawn. It is important that readers assure themselves they are using a current Standard, which should include any amendments which may have been published since the Standard was purchased.

Detailed information about Standards can be found by visiting the Standards Web Shop at [www.standards.com.au](http://www.standards.com.au) and looking up the relevant Standard in the on-line catalogue.

Alternatively, the printed Catalogue provides information current at 1 January each year, and the monthly magazine, *The Global Standard*, has a full listing of revisions and amendments published each month.

Australian Standards™ and other products and services developed by Standards Australia are published and distributed under contract by SAI Global, which operates the Standards Web Shop.

We also welcome suggestions for improvement in our Standards, and especially encourage readers to notify us immediately of any apparent inaccuracies or ambiguities. Contact us via email at [mail@standards.org.au](mailto:mail@standards.org.au), or write to the Chief Executive, Standards Australia, GPO Box 476, Sydney, NSW 2001.

---

*This Standard was issued in draft form for comment as DR 06178.*

Australian Standard™

**Fire hazard testing**

**Part 5.1: Corrosion damage effects of  
fire effluent—General guidance**

First published as AS 60695.5.1—2006.

**COPYRIGHT**

© Standards Australia

All rights are reserved. No part of this work may be reproduced or copied in any form or by any means, electronic or mechanical, including photocopying, without the written permission of the publisher.

Published by Standards Australia GPO Box 476, Sydney, NSW 2001, Australia

ISBN 0 7337 7543 8

## PREFACE

This Standard was prepared by the Standards Australia Committee EL-053, Fire hazard testing—Electrotechnical equipment.

The objective of this series of standards is to provide the electrotechnology industry and standards writing committees with a series of standards which give guidance on assessing the fire hazard of electrotechnical products.

This Standard is identical with, and has been reproduced from IEC 60695-5-1, Ed 2.0 (2002), *Fire hazard testing - Part 5.1: Corrosion damage effects of fire effluent - General guidance*.

As this Standard is reproduced from an International Standard, the following applies:

- (a) Its number does not appear on each page of text and its identity is shown only on the cover and title page.
- (b) In the source text 'IEC 60695-5-1' should read 'AS 60695.5.1'.
- (c) A full point should be substituted for a comma when referring to a decimal marker.
- (d) Any French text on figures should be ignored.

The terms 'normative' and 'informative' are used to define the application of the annex to which they apply. A normative annex is an integral part of a standard, whereas an informative annex is only for information and guidance.

Any International Standard referenced should be replaced by an equivalent Australian Standard where one is available. The availability of equivalent Australian Standards can be determined either from the Standards Web Shop at [www.standards.com.au](http://www.standards.com.au) or from the annual printed catalogue of Australian Standards.

## CONTENTS

	<i>Page</i>
INTRODUCTION .....	iv
1 Scope .....	1
2 Normative references .....	1
3 Definitions .....	2
4 Fire scenarios and fire models .....	3
5 General aspects of the corrosivity of fire effluent.....	4
5.1 Corrosion damage scenarios.....	4
5.2 Types of corrosion damage effects .....	5
5.2.1 Metal loss .....	5
5.2.2 Moving parts becoming immobile .....	5
5.2.3 Bridging of conductor circuits .....	5
5.2.4 Formation of a non-conducting layer on contact surfaces .....	5
5.3 Factors affecting corrosivity .....	5
5.3.1 The nature of fire effluent.....	6
5.3.2 The corrosion environment.....	6
6 Principles of corrosion damage measurement .....	7
6.1 Introduction.....	7
6.2 Generation of the fire effluent .....	7
6.2.1 Selection of the test specimen which is to be burned .....	7
6.2.2 Selection of the fire model.....	8
6.3 The assessment of corrosive potential .....	8
6.3.1 General.....	8
6.3.2 Indirect assessment .....	8
6.3.3 Simulated product testing.....	8
6.3.4 Product testing.....	8
6.4 Consideration of corrosivity test methods.....	9
7 Relevance of data to hazard assessment .....	11
Bibliography .....	12
Figure 1 – Different stages in the development of a fire within a compartment.....	4
Figure 2 – Evaluation and consideration of corrosion damage test methods .....	10
Table 1 – General classification of fires (ISO/TR 9122-1) .....	4
Table 2 – Summary of corrosivity test methods .....	9

## INTRODUCTION

The risk of fire should be considered in any electrical circuit. With regard to this risk, the circuit and equipment design, the selection of components and the choice of materials should contribute towards reducing the likelihood of fire even in the event of foreseeable abnormal use, malfunction or failure. The practical aim should be to prevent ignition caused by electrical malfunction but, if ignition and fire occur, to control the fire preferably within the bounds of the enclosure of the electrotechnical product.

All fire effluent is corrosive to some degree and the level of potential to corrode depends on the nature of the fire, the combination of combustible materials involved in the fire, the nature of the substrate under attack, and the temperature and relative humidity of the environment in which the corrosion damage is taking place. There is no evidence that fire effluent from electrotechnical products offers greater risk of corrosion damage than the fire effluent from other products such as furnishings, building materials, etc.

The performance of electrical and electronic components can be adversely affected by corrosion damage when subjected to fire effluent. A wide variety of combinations of small quantities of effluent gases, smoke particles, moisture and temperature may provide conditions for electrical component or system failures from breakage, overheating or shorting.

Evaluation of potential corrosion damage is particularly important for high value and safety-related electrotechnical products and installations.

Technical committees responsible for the products will choose the test(s) and specify the level of severity.

The study of corrosion damage requires an interdisciplinary approach involving chemistry, electricity, physics, mechanical engineering, metallurgy and electrochemistry. In the preparation of this part of IEC 60695-5, all of the above have been considered.

IEC 60695-5-1 defines the scope of the guidance and indicates the field of application.

IEC 60695-5-2 provides a summary of test methods including relevance and usefulness.

IEC 60695-5-3 provides details of a small-scale test method for the measurement of leakage current and metal loss caused by fire effluent.

## STANDARDS AUSTRALIA

---

**Australian Standard****Fire hazard testing****Part 5.1: Corrosion damage effects of fire effluent—General guidance**

---

**1 Scope**

This part of IEC 60695 provides guidance on the following:

- a) general aspects of corrosion damage test methods;
- b) methods of measurement of corrosion damage;
- c) consideration of test methods;
- d) relevance of corrosion damage data to hazard assessment.

One of the responsibilities of a technical committee is, wherever applicable, to make use of basic safety publications in the preparation of its publications.

**2 Normative references**

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60695-1-1:1999, *Fire hazard testing – Part 1-1: Guidance for assessing the fire hazard of electrotechnical products – General guidelines*

IEC/TS 60695-5-2:2002, *Fire hazard testing – Part 5-2: Corrosion damage effects of fire effluent – Summary and relevance of test methods*

IEC/TS 60695-5-3, *Fire hazard testing – Part 5-3: Corrosion damage effects of fire effluent – Leakage current and metal loss test method*<sup>1</sup>

IEC 60754-1:1994, *Test on gases evolved during combustion of materials from cables – Part 1: Determination of the amount of halogen acid gas*

IEC 60754-2:1991, *Test on gases evolved during combustion of electric cables – Part 2: Determination of degree of acidity of gases evolved during the combustion of materials taken from electric cables by measuring pH and conductivity*

IEC 60754-2, Amendment 1 (1997)

ISO/TR 9122-1:1989, *Toxicity testing of fire effluents – Part 1: General*

ISO 11907-2:1995, *Plastics – Smoke generation – Determination of the corrosivity of fire effluents – Part 2: Static method*

ISO 11907-3:1998, *Plastics – Smoke generation – Determination of the corrosivity of fire effluents – Part 3: Dynamic decomposition method using a travelling furnace*

---

<sup>1</sup> To be published.