

Australian/New Zealand Standard™

**Motor vehicles—Cargo restraint  
systems—Transport fibre rope**



Standards Australia



**STANDARDS**  
NEW ZEALAND  
*Te Kaitiaki Takekōwhiri*

## **AS/NZS 4345:2001**

This Joint Australian/New Zealand Standard was prepared by Joint Technical Committee ME-048, Restraint Systems in Vehicles. It was approved on behalf of the Council of Standards Australia on 30 September 2001 and on behalf of the Council of Standards New Zealand on 19 October 2001. It was published on 21 November 2001.

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The following interests are represented on Committee ME-048:

Australian Automobile Association  
Australian Chamber of Commerce and Industry  
Australian Industry Group  
Commercial Vehicle Industry Association of Australia  
Consumers Federation of Australia  
Federation of Automotive Products Manufacturers, Australia  
Land Transport Safety Authority, New Zealand  
Roads and Traffic Authority of New South Wales

Additional interests participating in the preparation of this Standard:

Vehicle transport industries  
Webbing manufacturers and suppliers

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# Australian/New Zealand Standard™

## **Motor vehicles—Cargo restraint systems—Transport fibre rope**

Originated as AS/NZS 4345:1995.  
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## PREFACE

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committee ME-048, Restraint Systems in Vehicles to supersede AS/NZS 4345:1995, *Cargo restraint systems — Transport fibre rope*.

The objective of the Standard is to provide requirements for rope used in the transport industry for restraining cargo on vehicles, and manufactured from the following textile fibres:

- (a) Polyester (PES).
- (b) Polyethylene (PE).
- (c) Polypropylene (PP).

These fibres are described in AS/NZS 2450, *Textiles—Natural and man-made fibres—Generic names*.

This Standard is set out in three sections, covering general requirements (including colour coding for generic fibre type and the rated strength of transport fibre rope identified by a black marker yarn), manufacturing requirements and test requirements.

This Standard does not provide any information on fittings, which may be obtained from AS 2089, *Sheave blocks for lifting purposes*.

The strength factors for transport rope in Australia and New Zealand are currently 4:1 and 2:1 respectively. This has necessitated country specific requirements within the Standard. The New Zealand Land Transport Safety Authority is to prepare a new 'Rule' to replace existing legislation, at which time the strength factor requirement will be reviewed.

The terms 'normative' and 'informative' have been used in this Standard to define the application of the appendix to which they apply. A 'normative' appendix is an integral part of a Standard, whereas an 'informative' appendix is only for information and guidance.

## CONTENTS

	<i>Page</i>
FOREWORD.....	4
<b>SECTION 1 SCOPE AND GENERAL REQUIREMENTS</b>	
1.1 SCOPE.....	5
1.2 REFERENCED DOCUMENTS.....	5
1.3 DEFINITIONS.....	5
1.4 DIMENSIONS.....	7
1.5 BREAKING FORCE .....	7
1.6 MARKING .....	7
1.7 PACKAGING.....	8
<b>SECTION 2 MANUFACTURING REQUIREMENTS</b>	
2.1 MATERIAL.....	9
2.2 DESIGN AND MANUFACTURE.....	9
<b>SECTION 3 PERFORMANCE REQUIREMENTS</b>	
3.1 GENERAL.....	10
3.2 ROPE.....	10
3.3 LOAD-BEARING COMPONENTS .....	10
3.4 TESTING THE ABILITY TO RELEASE UNDER TENSION.....	10
<b>APPENDICES</b>	
A PERFORMANCE TESTING.....	11
B INFORMATION TO BE SUPPLIED ON REQUEST .....	15
C MEANS FOR DEMONSTRATING COMPLIANCE WITH THIS STANDARD .....	16
D SELECTION, USE AND CARE OF FIBRE ROPES.....	18

## FOREWORD

In tensioning, the lashing capacity (LC) of each component must take account of the conditions of use and be compatible with any loads inherent in and applied to the system, and each component should readily connect with each adjacent component. Therefore, it is important that components of tensioning be quickly and positively identified in service for size, capacity and if applicable, quality grade.

Where applicable, the quality grading system used in this Standard is based on the system incorporated in other Australian/New Zealand Standards covering components in lifting and tensioning. This is intended to promote positive identification and easy selection because it relates to the mechanical properties of the finished product and not simply to the strength of the material. In some countries lashing capacity (LC) may be referred to as 'rated assembly strength' (RAS) and it is normally expressed in kilograms (kg) for ease of understanding in use rather than kilograms force (kgf).

## STANDARDS AUSTRALIA/STANDARDS NEW ZEALAND

**Australian/New Zealand Standard****Motor vehicles—Cargo restraint systems—Transport fibre rope**SECTION 1 SCOPE AND GENERAL  
REQUIREMENTS**1.1 SCOPE**

This Standard specifies requirements for fibre rope used in the transport industry for restraining cargo on vehicles under normal operating conditions. It includes tests for breaking force and elongation (refer to Appendix A).

NOTE: Guidelines on information to be supplied with enquiries and orders are given in Appendix B and the means for demonstrating compliance with this Standard are given in Appendix C. Appendix D gives advice on the selection, use and care of fibre ropes.

**1.2 REFERENCED DOCUMENTS**

The following documents are referred to in this Standard:

## AS

- |        |  |
|--------|--|
| 1199   | Sampling procedures and tables for inspection by attributes                        |
| 1399   | Guide to AS 1199—Sampling procedures and tables for inspection by attributes       |
| 2001   | Method of test for textiles  |
| 2001.1 | Part 1: Conditioning procedures  |
| 2193   | Methods for calibration and grading of force-measuring systems of testing machines |
| 4142   | Fibre ropes  |
| 4142.1 | Part 1: Care and safe usage  |
| 4142.2 | Part 2: Three-strand hawser-laid and eight-strand plaited                          |
| 4143   | Methods of test for fibre ropes  |
| 4143.1 | Method 1: Dimensions, linear density, breaking force and elongation                |

## AS/NZS ISO

- |          |  |
|----------|--|
| 9000     | Quality management systems—Fundamentals and vocabulary   |
| 9004     | Quality management systems—Guidelines for performance improvements   |
| HB 18    | Guidelines for third-party certification and accreditation   |
| HB 18.44 | Guide 44—General rules for ISO or IEC international third-party certification schemes for products (SANZ HB 18.44) |

**1.3 DEFINITIONS**

For the purpose of this Standard, the definitions below apply.

**1.3.1 Acceptable quality level (AQL)**

A quality level which corresponds to a relatively high probability of acceptance. It is the maximum percent defective or the maximum number of defects per one hundred items that, for purposes of sampling inspection, can be considered satisfactory as a process average.