

Australian/New Zealand Standard™

**Electrical apparatus for use in the
presence of combustible dust**

Part 4: Type of protection 'pD'



Standards Australia



STANDARDS
NEW ZEALAND
Te Kaitiaki Take Kōwhiri

AS/NZS 61241.4:2002

This Joint Australian/New Zealand Standard was prepared by Joint Technical Committee EL-014, Electrical Equipment in Hazardous Areas. It was approved on behalf of the Council of Standards Australia on 11 February 2002 and on behalf of the Council of Standards New Zealand on 19 February 2002. It was published on 11 March 2002.

The following interests are represented on Committee EL-014:

Association of Consulting Engineers Australia
Auckland Regional Chamber of Commerce
Australian Association of Certification Bodies
Australian Chamber of Commerce and Industry
Australian Coal Association
Australian Electrical and Electronic Manufacturers Association
Australian Gas Association
Australian Industry Group
Australian Institute of Petroleum
Australian Institute of Refrigeration Air Conditioning and Heating
Department of Mineral Resources, N.S.W.
Department of Mines and Energy, Qld
Electricity Supply Association of Australia
Institute of Electrical Inspectors
Institute of Instrumentation and Control Australia
Institution of Engineers Australia
Ministry of Commerce New Zealand
National Electrical and Communications Association
New Zealand Association of Marine, Aviation and Power Engineers
New Zealand Employers and Manufacturers Association
New Zealand Hazardous Areas Electrical Coordinating Committee
Regulatory authorities (electrical)
WorkCover New South Wales

Keeping Standards up-to-date

Standards are living documents which reflect progress in science, technology and systems. To maintain their currency, all Standards are periodically reviewed, and new editions are published. Between editions, amendments may be issued. Standards may also be withdrawn. It is important that readers assure themselves they are using a current Standard, which should include any amendments which may have been published since the Standard was purchased.

Detailed information about joint Australian/New Zealand Standards can be found by visiting the Standards Australia web site at www.standards.com.au or Standards New Zealand web site at www.standards.co.nz and looking up the relevant Standard in the on-line catalogue.

Alternatively, both organizations publish an annual printed Catalogue with full details of all current Standards. For more frequent listings or notification of revisions, amendments and withdrawals, Standards Australia and Standards New Zealand offer a number of update options. For information about these services, users should contact their respective national Standards organization.

We also welcome suggestions for improvement in our Standards, and especially encourage readers to notify us immediately of any apparent inaccuracies or ambiguities. Please address your comments to the Chief Executive of either Standards Australia International or Standards New Zealand at the address shown on the back cover.

Australian/New Zealand Standard™

Electrical apparatus for use in the presence of combustible dust

Part 4: Type of protection 'pD'

First published as AS/NZS 61241.4:2002.

COPYRIGHT

© Standards Australia/Standards New Zealand

All rights are reserved. No part of this work may be reproduced or copied in any form or by any means, electronic or mechanical, including photocopying, without the written permission of the publisher.

Jointly published by Standards Australia International Ltd, GPO Box 5420, Sydney, NSW 2001 and Standards New Zealand, Private Bag 2439, Wellington 6020

ISBN 0 7337 4382 X

PREFACE

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committee EL-014, Electrical Equipment in Hazardous Areas.

This Standard is identical with and has been reproduced from IEC 61241-4:2001, *Electrical apparatus for use in presence of combustible dust*, Part 4: Type of protection 'pD'.

The objective of this Standard is to specify the requirements for design, construction, testing and marking of electrical apparatus, with type of protection pressurization 'pD', intended for use in potentially combustible dust atmospheres.

A reference to an International Standard identified in the Normative References Clause by strikethrough (~~example~~) is replaced by a reference to the Australian or Australian/New Zealand Standard(s) listed immediately thereafter and identified by shading (example). Where the struck-through referenced document and the referenced Australian or Australian/New Zealand Standard are identical, this is indicated in parenthesis after the title of the latter.

This Standard is part of a series covering electrical apparatus for use in the presence of combustible dust which comprises the following:

AS/NZS

- | | |
|-----------|---|
| 61241 | Electrical apparatus for use in the presence of combustible dust |
| 61241.1.1 | Part 1.1: Electrical apparatus protected by enclosures and surface temperature limitation—Specification for apparatus |
| 61241.1.2 | Part 1.2: Electrical apparatus protected by enclosures and surface temperature limitation—Selection, installation and maintenance |
| 61241.2.1 | Part 2.1: Test methods—Methods for determining the minimum ignition temperatures of dust |
| 61241.2.2 | Part 2.2: Test methods—Method for determining the electrical resistivity of dust in layers |
| 61241.2.3 | Part 2.3: Test methods—Method for determining minimum ignition energy of dust/air mixtures |
| 61241.3 | Part 3: Classification of areas where combustible dusts are or may be present |
| 61241.4 | Part 4: Type of protection 'pD' (this Standard). |

At this stage other Standards are being developed by IEC for electrical equipment using alternate protection techniques suitable for dust hazardous areas—intrinsic safety and encapsulation.

As this Standard is reproduced from an International Standard a full point should be substituted for a comma when referring to a decimal marker.

The term 'normative' has been used in this Standard to define the application of the annex to which it applies. A 'normative' annex is an integral part of a Standard.

CONTENTS

	<i>Page</i>
Clause	
1 Scope	1
2 Normative references.....	1
3 Definitions	2
4 Pressurization principle.....	5
4.1 Protective gas.....	5
4.2 Automatic disconnection	5
4.3 Cleaning	5
4.4 Discharge of protective gas	5
5 General constructional requirements.....	6
5.1 Electrical performance of apparatus.....	6
5.2 Mechanical strength.....	6
5.3 Apertures.....	6
5.4 Electrical connections to enclosures	6
5.5 Doors and covers.....	6
6 Temperature limits	7
7 Safety provisions and safety devices (except for static pressurization)	7
7.1 General	7
7.2 Pressure- or flow-activated devices	8
7.3 Electrical supply	8
7.4 Switching off electrical supply.....	8
7.5 Failure of pressurization	8
7.6 Level of overpressure	10
7.7 Possible sources of ignition	10
7.8 Enclosed components.....	10
7.9 Separate enclosures	10
8 Safety provisions and safety devices for static pressurization	10
9 Supply of protective gas	11
9.1 Type of gas.....	11
9.2 Second source of supply.....	11
9.3 Temperature	11
10 Verification and tests	11
10.1 General	11
10.2 Type verification and tests	12
10.3 Overpressure test.....	12
10.4 Minimum overpressure test.....	12
10.5 Leakage test.....	12
10.6 Impact test.....	13
10.7 Routine tests	13
11 Marking	13
11.1 Pressurized enclosure	13
11.2 Additional marking.....	13
11.3 Pressurized enclosures protected by static pressurization	14
11.4 Any other marking required.....	14

Annex A (normative) - Ducts for protective gas supply	15
Annex B (normative) - Installation requirements for pressurization	18
Figure A.1 – Examples of the static overpressure along the ducts and through a pressurized enclosure	16
Figure A.2 – Example of the static overpressure in a pressurized electric rotating machine with fan.....	17
Table 1 – Requirements on failure of pressurization.....	9
Table B.1 – Summary of protection requirements for enclosures	18

STANDARDS AUSTRALIA/STANDARDS NEW ZEALAND

Australian/New Zealand Standard**Electrical apparatus for use in the
presence of combustible dust
Part 4: Type of protection 'pD'**

1 Scope

This part of IEC 61241, gives requirements on the design, construction, testing and marking of electrical apparatus for use in combustible dust atmospheres in which a protective gas (air or inert gas), maintained at a pressure above that of the external atmosphere, is used to prevent the entry of dust which might otherwise lead to the formation of a combustible mixture within enclosures which do not contain a source of combustible dust.

This standard contains the specific requirements for construction and testing, including protective requirements that apply to electrical apparatus with type of protection pressurization 'pD' intended for use in potentially combustible dust atmospheres.

This standard includes the requirements for the construction of the enclosure and its associated components, including, if any, the inlet and outlet ducts for the protective gas, and for the safety provisions and devices necessary to ensure that pressurization is established and maintained for type of protection pressurization 'pD'.

Requirements for pressurized enclosures with an internal source of dust release are not included in this standard.

This standard does not cover the requirements for pressurized rooms with or without internal sources of dust release.

This standard does not apply to dusts of explosives which do not require atmospheric oxygen for combustion or to pyrophoric substances.

This standard does not cover combined gas and dust hazard. Those requirements are under consideration.

The requirements contained in this standard are supplementary to those in IEC 61241.1.1.

2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this part of IEC 61241. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this part of IEC 61241 are encouraged to investigate the possibility of applying the most recent editions of the normative documents listed below. For undated references, the latest edition of the normative document referred to applies. Members of IEC and ISO maintain registers of currently valid International Standards.