

Australian/New Zealand Standard™

**Measurement of smoke density of cables  
burning under defined conditions**

**Part 2: Test procedure and requirements**



AS/NZS IEC 61034.2:2017

This Joint Australian/New Zealand Standard was prepared by Joint Technical Committee EL-003, Electric Wires And Cables. It was approved on behalf of the Council of Standards Australia on 30 April 2017 and by the New Zealand Standards Approval Board on 7 June 2017.

This Standard was published on 30 June 2017.

The following are represented on Committee EL-003:

- Australian Cablemakers Association
- Australian Industry Group
- Electrical Compliance Testing Association
- Electrical Contractors Association of New Zealand
- Electrical Regulatory Authorities Council
- Institute of Electrical Inspectors
- National Electrical and Communications Association
- Queensland University of Technology
- Worksafe New Zealand

This Standard was issued in draft form for comment as DR AS/NZS IEC 61034.2:2017.

### **Keeping Standards up-to-date**

Ensure you have the latest versions of our publications and keep up-to-date about Amendments, Rulings, Withdrawals, and new projects by visiting:

[www.standards.org.au](http://www.standards.org.au)

[www.standards.govt.nz](http://www.standards.govt.nz)

[www.saiglobal.com](http://www.saiglobal.com) (sales and distribution)

ISBN 978 1 76035 834 1

Australian/New Zealand Standard™

## **Measurement of smoke density of cables burning under defined conditions**

### **Part 2: Test procedure and requirements**

Originated as AS 1660.5.2—1992.  
Jointly revised and designated as AS/NZS 1660.5.2:1998.  
Third edition 2006.  
AS/NZS 1660.5.2:2006 revised and redesignated, in part, as AS/NZS IEC 61304.2:2017.

#### **COPYRIGHT**

© IEC 2017 — All rights reserved  
© Standards Australia Limited  
© The Crown in right of New Zealand, administered by the New Zealand Standards Executive

All rights are reserved. No part of this work may be reproduced or copied in any form or by any means, electronic or mechanical, including photocopying, without the written permission of the publisher, unless otherwise permitted under the Copyright Act 1968 (Cth) or the Copyright Act 1994 (New Zealand).

Jointly published by SAI Global Limited under licence from Standards Australia Limited, GPO Box 476, Sydney, NSW 2001 and by Standards New Zealand, PO Box 1473, Wellington 6140.

## Preface

This Standard was prepared by the Joint Standards Australia/Standards New Zealand Committee, EL-003 Electric Wires and Cables, to supersede, in part, AS/NZS 1660.5.2:2006, Test methods for electric cables, cords and conductors, Method 5.2: Fire tests—Measurement of smoke density of cables burning under defined conditions.

The objective of this Standard is to provide details of the test procedure to be employed for the measurement of the density of smoke emitted from cables burning under defined conditions. This Standard describes the means of preparing and assembling cables for test, the method of burning the cables, and gives recommended requirements for evaluating test results.

This Standard is identical with, and has been reproduced from IEC 61034-2:2005+AMD1:2013 CSV (ED. 3.1), Measurement of smoke density of cables burning under defined conditions, Part 2: Test procedure and requirements.

As this Standard is reproduced from an International Standard, the following applies:

- (a) In the source text 'this part of IEC 61034' should read 'this Australian/New Zealand Standard'.
- (b) A full point substitutes for a comma when referring to a decimal marker.

None of the normative references in the source document have been adopted as Australian or Australian/New Zealand Standards.

## NOTES

## CONTENTS

FOREWORD.....	3
INTRODUCTION.....	5
1 Scope.....	6
2 Normative references.....	6
3 Terms and definitions .....	6
4 Test apparatus .....	6
5 Test assembly .....	6
5.1 Test sample.....	6
5.2 Cable test piece selection and test sample assembly .....	7
5.3 Positioning of test sample .....	8
6 Test procedure .....	8
7 Evaluation of test results.....	9
8 Retest procedure .....	9
9 Test report.....	9
Annex A (informative) Guidance on the principles and use of smoke measurements .....	13
Annex B (informative) Recommended performance requirement .....	15
Bibliography .....	16
Figure 1 – Method of binding for bundles of test pieces .....	10
Figure 2 – Method of support of test sample .....	11
Figure 3 – Method of assembly of flat horizontal unit of non-circular cables.....	12

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**MEASUREMENT OF SMOKE DENSITY OF CABLES  
BURNING UNDER DEFINED CONDITIONS –****Part 2: Test procedure and requirements**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC provides no marking procedure to indicate its approval and cannot be rendered responsible for any equipment declared to be in conformity with an IEC Publication.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

**This consolidated version of IEC 61034-2 consists of the third edition (2005) [documents 20/755/FDIS and 20/767/RVD], its corrigendum 1 (September 2006) and its amendment 1 (2013) [documents 20/1429/FDIS and 20/1444/RVD]. It bears the edition number 3.1.**

**The technical content is therefore identical to the base edition and its amendment and has been prepared for user convenience. A vertical line in the margin shows where the base publication has been modified by amendment 1. Additions and deletions are displayed in red, with deletions being struck through.**

International Standard IEC 61034-2 has been prepared by IEC technical committee 20: Electric cables.

The principal changes with respect to the previous edition are as follows:

- a) inclusion of cables down to 1 mm diameter;
- b) inclusion of non-circular cables;
- c) addition of guidance on testing cables above 80 mm diameter;
- d) delineation of elements of the test report;
- e) addition of guidance on the calculation for other parameters for fire safety engineering purposes;
- f) removal of minor differences with equivalent CENELEC work to allow parallel voting with that body.

It has the status of a group safety publication in accordance with IEC Guide 104.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

IEC 61034 consists of the following parts, under the general title *Measurement of smoke density of cables burning under defined conditions*,

Part 1 : Test apparatus

Part 2 : Test procedure and requirements

The committee has decided that the contents of the base publication and its amendment will remain unchanged until the stability date indicated on the IEC web site under "<http://webstore.iec.ch>" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

**IMPORTANT – The “colour inside” logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this publication using a colour printer.**

## INTRODUCTION

The measurement of smoke density is an important aspect in the evaluation of the burning performance of cables as it is related to the evacuation of persons and accessibility for firefighting.

IEC 61034 is published in two parts, which together specify a method of test for measurement of smoke density of cables burning under defined conditions. Users of this test are reminded that the configurations of cable in the test (i.e. as test pieces or bundles of test pieces) may not represent actual installation conditions.

Part 1 gives details of the test apparatus and verification procedure to be used for the measurement of smoke density of the products of combustion of cables burnt under defined conditions. It includes details of a test enclosure of 27m<sup>3</sup> volume, a photometric system for light measurement, the fire source, smoke mixing method and a qualification procedure.

This Part 2 gives the test procedure, together with an informative annex giving recommended requirements for compliance where no specified requirement is given in the particular cable standard or specification. The measurement of smoke density is expressed in terms of minimum levels of light transmittance, and Annex A explains possibilities for using these values for fire safety engineering calculations.

# MEASUREMENT OF SMOKE DENSITY OF CABLES BURNING UNDER DEFINED CONDITIONS –

## Part 2: Test procedure and requirements

### 1 Scope

This part of IEC 61034 provides details of the test procedure to be employed for the measurement of the density of smoke emitted from cables burning under defined conditions. It describes the means of preparing and assembling cables for test, the method of burning the cables, and gives recommended requirements for evaluating test results.

### 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60695-4, *Fire hazard testing – Part 4: Terminology concerning fire tests*

IEC 60811-203, *Electric and optical fibre cables – Test methods for non-metallic materials – Part 203: General tests – Measurement of overall dimensions*

IEC 61034-1, *Measurement of smoke density of cables burning under defined conditions – Part 1: Test apparatus*

IEC Guide 104:1997, *The preparation of safety publications and the use of basic safety publications and group safety publications*

ISO/IEC 13943:2000, *Fire safety – Vocabulary*

### 3 Terms and definitions

For the purposes of this document, the terms and definitions in IEC 60695-4 apply, or if a term is not defined in IEC 60695-4 then the definition in ISO/IEC 13943 applies.

### 4 Test apparatus

The test procedure defined in this Part 2 of IEC 61034 shall be carried out using the test apparatus, i.e. test enclosure, photometric system and standard fire source, given in IEC 61034-1.

### 5 Test assembly

#### 5.1 Test sample

The test sample shall consist of one or more test pieces of cable, each 1,00 m ± 0,05 m long, which shall be carefully straightened and then conditioned for at least 16 h at 23 °C ± 5 °C.