



Lifting components for Grade T(80) and V(100) chain slings



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 - Australian Diecasting Association
 - Australian Industry Group
 - Australian Maritime Safety Authority
 - Chamber of Commerce and Industry Queensland
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 - Department of Industry, Skills and Regional Development, NSW
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 - SafeWork NSW
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-

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Australian Standard[®]

Lifting components for Grade T(80) and V(100) chain slings

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PREFACE

This Standard was prepared by Standards Australia Committee ME-025, Lifting Tackle, to supersede AS 3776—2006, *Lifting components for Grade T chain slings*.

In the preparation of this Standard, cognizance was taken of the following Standards:

EN 1677-1:2000, *Components for slings—Safety, Part 1: Forged steel components, Grade 8*

EN 1677-2:2000, *Components for slings—Safety, Part 2: Forged steel lifting hooks with latch, Grade 8*

EN 1677-3:2001, *Components for slings—Safety, Part 3: Forged steel self-locking hooks, Grade 8*

EN 1677-4:2000, *Components for slings—Safety, Part 4: Links, Grade 8*

The objective of this Standard is to provide requirements for lifting components for use in Grade T(80) and Grade V(100) chain slings and ensure that product supplied meet its design intent. This Standard is for reference by manufacturers, suppliers, testers, users and regulators.

This edition includes the following changes from the previous edition:

- (a) Further explanation and conditions for testing links and self-locking hooks.
- (b) Requirements for fatigue testing.
- (c) Requirements for the competent person have been introduced.
- (d) Addition of Grade V(100) components.

Statements expressed in mandatory terms in notes to Tables are deemed to be requirements of this Standard.

The terms ‘normative’ and ‘informative’ have been used in this Standard to define the application of the appendix to which they apply. A ‘normative’ appendix is an integral part of a Standard, whereas an ‘informative’ appendix is only for information and guidance.

CONTENTS

	<i>Page</i>
SECTION 1 SCOPE AND GENERAL	
1.1 SCOPE AND APPLICATION.....	5
1.2 REFERENCED DOCUMENTS.....	5
1.3 DEFINITIONS.....	6
1.4 COMPETENT PERSON REQUIREMENTS.....	8
SECTION 2 GENERAL DESIGN, MANUFACTURING AND MECHANICAL PROPERTIES	
2.1 DESIGN	10
2.2 MATERIALS AND HEAT TREATMENT	10
2.3 MANUFACTURING METHODS AND WORKMANSHIP	12
2.4 MECHANICAL PROPERTIES	12
SECTION 3 TESTING AND VERIFICATION	
3.1 TYPE TESTING OF MECHANICAL PROPERTIES	13
3.2 MANUFACTURING TESTS	14
SECTION 4 CHAIN CONNECTORS AND OTHER MECHANICAL JOINING DEVICES	
4.1 DESIGN	15
4.2 MATERIALS AND HEAT TREATMENT	15
4.3 MANUFACTURING METHODS AND WORKMANSHIP	15
4.4 MECHANICAL PROPERTIES	15
4.5 TYPE TESTING OF MECHANICAL PROPERTIES	16
4.6 ASSEMBLY.....	16
4.7 TEST FOR DEFORMATION.....	16
SECTION 5 LINKS	
5.1 DESIGN	17
5.2 MATERIALS AND HEAT TREATMENT	18
5.3 MANUFACTURING METHODS AND WORKMANSHIP	18
5.4 MECHANICAL PROPERTIES	19
5.5 TYPE TESTING OF MECHANICAL PROPERTIES	20
SECTION 6 LIFTING HOOKS WITH LATCH	
6.1 GENERAL.....	21
6.2 DESIGN	21
6.3 MATERIALS AND HEAT TREATMENT	22
6.4 MANUFACTURING METHODS AND WORKMANSHIP	22
6.5 MECHANICAL PROPERTIES	22
6.6 TYPE TESTING OF MECHANICAL PROPERTIES	22
SECTION 7 SELF-LOCKING HOOKS	
7.1 SCOPE OF SECTION	23
7.2 DESIGN	23
7.3 MATERIALS AND HEAT TREATMENT	24
7.4 MANUFACTURING METHODS AND WORKMANSHIP	24
7.5 MECHANICAL PROPERTIES	25
7.6 TYPE TESTING OF MECHANICAL PROPERTIES	26

	<i>Page</i>
SECTION 8 OTHER HOOKS	
8.1 SCOPE OF SECTION	28
8.2 SPECIFIC TYPES OF HOOKS	28
8.3 DESIGN	29
8.4 MATERIALS AND HEAT TREATMENT	29
8.5 MANUFACTURING METHODS AND WORKMANSHIP	29
8.6 MECHANICAL PROPERTIES	29
8.7 TYPE TESTING OF MECHANICAL PROPERTIES	29
8.8 ASSEMBLY	30
8.9 INSTRUCTIONS FOR USE	30
SECTION 9 MARKING	31
SECTION 10 INSTRUCTIONS FOR USE	32
SECTION 11 HAZARDS	
11.1 HAZARD IDENTIFICATION	33
11.2 RISK ASSESSMENT	33
APPENDICES	
A COMPONENT WORKING LOAD LIMITS AND TEST FORCES	34
B ADDITIONAL REQUIREMENTS FOR TESTING	36
C DETERMINATION OF WORKING LOAD LIMIT (WLL)	40
D STANDARDS FOR COMPONENTS USED IN LIFTING SYSTEMS	41
E MANUFACTURING TEST REGIME ACCEPTANCE CRITERIA AND PRODUCT CONFORMANCE ASSESSMENT	42

STANDARDS AUSTRALIA

Australian Standard

Lifting components for Grade T(80) and V(100) chain slings

SECTION 1 SCOPE AND GENERAL

1.1 SCOPE AND APPLICATION

1.1.1 Scope

This Standard specifies requirements for forged lifting components for use in chain sling assemblies with corresponding sizes of Grade T(80) and Grade V(100) chain complying with AS 2321. The components include hooks with eyes, clevises and other joining devices, mechanical connecting devices, and any other terminal fittings used in a lifting system based on Grade T and Grade V chain.

This Standard does not apply to welded components other than welded master links, welded multi-link assemblies, welded joining links nor does it apply to components subject to an existing Australian Standard.

NOTES:

- 1 AS 2321 specifies chain in terms of the ISO quality grade designation system. The ISO system also permits Grade T to be designated as Grade 8 and Grade V to be designated as Grade 10.
- 2 A list of Standards applicable to components used in lifting systems is given in Appendix D.

1.1.2 Application

Section 2 specifies general requirements that apply to all components. Sections 4 to 8 specify requirements for particular types of component that shall be applied in conjunction with the general requirements.

Section 3 provides the test methods for verification of product conformity. Other aspects of conformity assessment are set out in Appendix E.

1.2 REFERENCED DOCUMENTS

The following documents are referenced in this Standard:

AS

- | | |
|--------|---|
| 1171 | Non-destructive testing—Magnetic particle testing of ferromagnetic products, components and structures |
| 1442 | Carbon steels and carbon-manganese steels—Hot-rolled bars and semifinished products |
| 1444 | Wrought alloy steels—Standard, hardenability (H) series and hardened and tempered to designated mechanical properties |
| 2062 | Non-destructive testing—Penetrant testing of products and components |
| 2193 | Calibration and classification of force-measuring systems |
| 2318 | Swivels for hoists |
| 2321 | Short-link chain for lifting purposes |
| 3775 | Chain slings for lifting purposes—Grade T(80) and V(100) |
| 3775.2 | Part 2: Care and use |