

Australian Standard™

**Methods for the analysis and testing of
lower rank coal and its chars**

**Part 3: Lower rank coal—Determination
of the moisture holding capacity**

This Australian Standard was prepared by Committee MN-001, Coal and Coke. It was approved on behalf of the Council of Standards Australia on 16 September 2002 and published on 1 October 2002.

The following are represented on Committee MN-001:

Australasian Institute of Mining and Metallurgy
Australian Coal Association
Australian Coal Preparation Society
Australian Institute of Energy
Coal field Geology Council of N.S.W.
CSIRO Energy Technology
Department of Mines and Energy (Qld)
Electricity Supply Association of Australia
Institution of Engineers Australia
Minerals Council of Australia
University of New South Wales
University of Newcastle
University of Queensland

Keeping Standards up-to-date

Standards are living documents which reflect progress in science, technology and systems. To maintain their currency, all Standards are periodically reviewed, and new editions are published. Between editions, amendments may be issued. Standards may also be withdrawn. It is important that readers assure themselves they are using a current Standard, which should include any amendments which may have been published since the Standard was purchased.

Detailed information about Standards can be found by visiting the Standards Australia web site at www.standards.com.au and looking up the relevant Standard in the on-line catalogue.

Alternatively, the printed Catalogue provides information current at 1 January each year, and the monthly magazine, *The Australian Standard*, has a full listing of revisions and amendments published each month.

We also welcome suggestions for improvement in our Standards, and especially encourage readers to notify us immediately of any apparent inaccuracies or ambiguities. Contact us via email at mail@standards.com.au, or write to the Chief Executive, Standards Australia International Ltd, GPO Box 5420, Sydney, NSW 2001.

Australian Standard™

**Methods for the analysis and testing of
lower rank coal and its chars**

**Part 3: Lower rank coal—Determination
of the moisture holding capacity**

Originated as AS 2434.3—1984.
Second edition 2002.

COPYRIGHT

© Standards Australia International

All rights are reserved. No part of this work may be reproduced or copied in any form or by any means, electronic or mechanical, including photocopying, without the written permission of the publisher.

Published by Standards Australia International Ltd
GPO Box 5420, Sydney, NSW 2001, Australia

ISBN 0 7337 4852 X

PREFACE

This Standard was prepared by the Standards Australia Committee MN-001, Coal and Coke to supersede AS 2434.3—1984, *Methods for the analysis and testing of brown coal and brown coal char*, Part 3: *Determination of the moisture holding capacity of lower rank coals*.

The moisture holding capacity is an indicator of the rank of lower rank coals and is used in coal classification for correcting the specific energy of the sample to moist mineral-matter-free basis. The full moisture holding capacity is that of the coal in equilibrium with an atmosphere saturated with water vapour. The moisture content of the air-dried sample will change with atmospheric conditions (partial pressure of water vapour). These conditions will vary both between the coal sample preparation room and the analytical laboratory and on a daily basis in the laboratory. Therefore, moisture determinations should be carried out at the same time as determinations of other parameters. Since there are insuperable experimental difficulties in working with an atmosphere saturated with water vapour, the determination is carried out at 96 percent relative humidity.

The moisture holding capacity of higher rank coals closely represents their bed moisture content. However, for lower rank coals this may not be the case.*

The term 'normative' has been used in this Standard to define the application of the appendix to which it applies. A 'normative' appendix is an integral part of a Standard.

* ODE, W.H. and GIBSON, F.H. *International System for Classifying Brown Coals and Lignites and its Application to American Coal*. Bureau of Mines RI 5695, 1960, p14.

CONTENTS

	<i>Page</i>
1 SCOPE.....	4
2 REFERENCED DOCUMENTS.....	4
3 DEFINITIONS.....	4
4 PRINCIPLE.....	4
5 SAFETY.....	4
6 REAGENTS.....	4
7 APPARATUS.....	5
8 SAMPLING AND SAMPLE PREPARATION.....	5
9 PROCEDURE.....	6
10 CALCULATION.....	6
11 REPORTING OF RESULTS.....	7
12 PRECISION.....	7
13 TEST REPORT.....	7
APPENDIX A CONSTANT TEMPERATURE INCUBATOR.....	8

STANDARDS AUSTRALIA**Australian Standard****Methods for the analysis and testing of lower rank coal and its chars****Part 3: Lower rank coal—Determination of the moisture holding capacity****1 SCOPE**

This Standard sets out a method for the determination of the moisture holding capacity of lower rank coals.

2 REFERENCED DOCUMENTS

The following Standards are referred to in this Standard:

AS

1038	Coal and coke—Analysis and testing
1038.1	Part 1: Higher rank coal—Total moisture
1038.16	Part 16: Assessment and reporting of results
1152	Specification for test sieves
2243	Safety in laboratories (series)
2418	Coal and coke—Glossary of terms
2508	Safe storage and handling information card (series)
2706	Numerical values—Rounding and interpretation of limiting values

3 DEFINITIONS

For the purpose of this Standard, the definitions in AS 2418 apply.

4 PRINCIPLE

The coal is brought to equilibrium with an atmosphere of 96 percent relative humidity (attained by means of a saturated solution of potassium sulphate) at 30°C and then dried to constant mass at 105°C. The conditioning of the coal is carried out under reduced pressure. The moisture holding capacity is reported as a percentage, by mass, of the conditioned moist coal.

5 SAFETY

For information on laboratory safety, reference should be made to the relevant parts of AS 2243 and AS 2508.

6 REAGENTS**6.1 General**

Unless otherwise specified, all reagents shall be of analytical reagent grade, and only distilled water, or water of equivalent purity, shall be used.

6.2 Potassium sulphate pulp

Add sufficient potassium sulphate to water to form a pulp so that solid potassium sulphate protrudes above the air/pulp interface.