



Safety of machinery

Part 3701: Forestry machinery — Wood chippers — Safety (EN 13525:2005+A2:2009, MOD)



AS 4024.3701:2020

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- Australian Industry Group
- Australian Institute of Health & Safety
- Australian Manufacturing Technology Institute
- Australian Manufacturing Workers' Union
- Australian Packaging and Processing Machinery Association
- Engineers Australia
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- NSCA Foundation (Australia)
- NSW Department of Planning, Industry and Environment
- SafeWork NSW
- SafeWork SA
- Swinburne University of Technology
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- Winery Engineering Association (Australia)
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Preface

This Standard was prepared by the Australian members of the Joint Standards Australia/Standards New Zealand Committee SF-41, Safety of Machinery.

After consultation with stakeholders in both countries, Standards Australia and Standards New Zealand decided to develop this Standard as an Australian Standard rather than an Australian/New Zealand Standard.

The objective of this Standard is to specify safety requirements and their verification for design and construction of transportable, i.e. self-propelled, mounted, semi-mounted and trailed, wood chippers used in forestry, agriculture, horticulture and landscaping.

This Standard applies to chippers, used when stationary, which are manually loaded with wood through a horizontal or near horizontal infeed chute and where the infeed action is performed by the chipping components acting as infeed components or by separate integrated infeed components such as rollers or chain conveyors integral to the infeed chute. The included wood chippers may be powered either by an external power take-off, hydraulics etc. or by an integral power source such as an internal combustion engine.

This Standard covers all significant hazards, hazardous situations and events relevant to wood chippers, when they are used as intended and under the conditions foreseen by the manufacturer. In addition, it specifies the type of information to be provided by the manufacturer on the safe use of these machines. It is not applicable to environmental hazards (except noise).

This Standard does not cover—

- (a) requirements relating to national road regulations arising from transport between work sites;
- (b) hazards arising from any self-propelled function;
- (c) hazards arising from the transmission of power from an external power source, e.g. power take-off drive shafts;
- (d) any machines where the infeed chute is fitted with an extension table or the integrated chain conveyor is protruding beyond the outermost lower edge of the infeed chute;
- (e) hazards arising from the engine pull starting of an integral power source;
- (f) hazards arising from mechanical loading;
- (g) vertical infeed chute chippers;
- (h) electromagnetic aspects of the chippers;
- (i) shredders/chippers to be covered by EN 13683;
- (j) any machines where the infeed chute is fitted with a belt type conveyor; or
- (k) mechanical discharge systems.

This Standard is an adoption with national modifications, and has been reproduced from, EN 13525:2005+A2:2009, *Forestry machinery — Wood chippers — Safety*. The modifications are additional requirements and are set out in Appendix ZZ, which has been added at the end of the source text.



Appendix ZZ lists the variations to EN 13525:2005+A2:2009 for the application of this Standard in Australia.

As this document has been reproduced from an International Standard, a full point substitutes for a comma when referring to a decimal marker.

Australian or Australian/New Zealand Standards that are identical adoptions of international normative references may be used interchangeably. Refer to the online catalogue for information on specific Standards.

The terms “normative” and “informative” are used in Standards to define the application of the appendices or annexes to which they apply. A “normative” appendix or annex is an integral part of a Standard, whereas an “informative” appendix or annex is only for information and guidance.

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Foreword

This document (EN 13525:2005+A2:2009) has been prepared by Technical Committee CEN/TC 144 “Tractors and machinery for agriculture and forestry”, the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2010 and conflicting national standards shall be withdrawn at the latest by April 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document includes Amendment 1, approved by CEN on 2007-04-13 and Amendment 2, approved by CEN on 2009-08-17.

This document supersedes ^{A2} EN 13525:2005+A1:2009 ^{A2}.

The start and finish of text introduced or altered by amendment is indicated in the text by tags ^{A1} ^{A1} and ^{A2} ^{A2}.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

^{A2} For relationship with EU Directives, see informative Annexes ZA and ZB, which are integral parts of this document. ^{A2}

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

0 Introduction

This document is a type C standard as stated in EN ISO 12100-1.

The machinery concerned and the extent to which hazards, hazardous situations and events are covered are indicated in the scope of this document.

When provisions of this type C standard are different from those, which are stated in type A or B standards, the provisions of this type C standard take precedence over the provisions of the other standards, for machines that have been designed and built according to the provisions of this type C standard.

1 Scope

This document specifies safety requirements and their verification for design and construction of transportable, i.e. self-propelled, mounted, semi-mounted and trailed, wood chippers used in forestry, agriculture, horticulture and landscaping.

A1 This document applies to chippers, used when stationary, which are manually loaded with wood through a horizontal or near horizontal infeed chute and where the infeed action is performed by the chipping components acting as infeed components or by separate integrated infeed components such as rollers or chain conveyors integral to the infeed chute. The included wood chippers may be powered either by an external power take-off, hydraulics etc. or by an integral power source such as an internal combustion engine. **A1**

This document does not cover:

- requirements relating to national road regulations arising from transport between work sites;
- hazards arising from any self-propelled function;
- hazards arising from the transmission of power from an external power source – e.g. power take-off drive shafts;
- **A1** any machines where the infeed chute is fitted with an extension table or the integrated chain conveyor is protruding beyond the outermost lower edge of the infeed chute; **A1**
- hazards arising from the engine pull starting of an integral power source;
- hazards arising from mechanical loading;
- vertical infeed chute chippers;
- electromagnetic aspects of the chippers;
- shredders/chippers to be covered by EN 13683;
- **A1** any machines where the infeed chute is fitted with a belt type conveyor;
- mechanical discharge systems. **A1**

This document deals with all significant hazards, hazardous situations and events relevant to wood chippers, when they are used as intended and under the conditions foreseen by the manufacturer (see Annex A).

In addition, it specifies the type of information to be provided by the manufacturer on the safe use of these machines.

It is not applicable to environmental hazards (except noise).

This document is not applicable to wood chippers which are manufactured before the date of publication of this document by CEN.