

AS/NZS 4024.3702:2021



Australian/New Zealand Standard™

Safety of machinery

Part 3702: Machines for compacting waste materials or recyclable fractions — Horizontal baling presses — Safety requirements

This national Standard is the adoption of EN 16252:2012 with national modifications as set out in Appendix ZZ to take account of Australian and New Zealand conditions, with the permission of the European Committee for Standardization — CEN, Avenue Marnix 17, B-1000 Brussels, Belgium.



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The following are represented on Committee SF-041:

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- Australian Industry Group
- Australian Institute of Health & Safety
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Preface

This Standard was prepared by the joint Standards Australia/Standards New Zealand Committee SF-041, Safety of Machinery.

The objective of this document is to specify the safety requirements for the design, manufacture and information for safe use of horizontal baling presses for compacting waste material or recyclable fractions (e.g. paper, plastics, textiles, cans, cardboard, mixed waste), hereafter referred to as materials. It covers only machines fed by conveyors or by feed hoppers where the bales are bound manually or automatically. The feed hoppers covered by this document are only fed mechanically or by hand.

The scope of this document includes any mechanical feed equipment, such as belt type loading and feed conveyors or bin lifts, forming an integral part of the baling press assembly. However, pneumatic conveying systems are outside the scope of this document.

This document does not apply to cranes, lift trucks or other mobile plant used to load materials into the feed hopper nor does it apply to hazards arising from loading the feed hopper using cranes, lift trucks or other mobile plant.

This document does not apply to pre-conditioning equipment connected at the inlet side of the feed hopper (e.g. sorter, shredder, stand-alone perforator) nor to equipment at the outlet side of the baling press.

This document does not deal with suction and de-dusting mechanisms.

This document does not apply to hazards arising from the materials being processed, e.g. asbestos, clinical waste, aerosol containers.

This document does not cover risks arising from installation of baling presses in places accessible to the public.

This document does not apply to horizontal baling presses which are manufactured before the date of this publication.

This Standard is an adoption with national modifications, and has been reproduced from, EN 16252:2012, *Machines for compacting waste materials or recyclable fractions — Horizontal baling presses — Safety requirements*. The modifications are additional requirements and are set out in [Appendix ZZ](#), which has been added at the end of the source text.

[Appendix ZZ](#) lists the variations to EN 16252:2012 for the application of this Standard in Australia and New Zealand.

As this document has been reproduced from an International Standard, the following apply:

- (a) In the source text “this European Standard” should read “this document”.
- (b) A full point substitutes for a comma when referring to a decimal marker.”

Australian or Australian/New Zealand Standards that are identical adoptions of international normative references may be used interchangeably. Refer to the online catalogue for information on specific Standards.

The terms “normative” and “informative” are used in Standards to define the application of the appendices or annexes to which they apply. A “normative” appendix or annex is an integral part of a Standard, whereas an “informative” appendix or annex is only for information and guidance.

NOTES

Foreword

This document (EN 16252:2012) has been prepared by Technical Committee CEN/TC 397 “Project Committee - Baling presses - Safety requirements”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2013, and conflicting national standards shall be withdrawn at the latest by June 2013.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative Annex ZA, which is an integral part of this document.

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Introduction

This European Standard is a type C standard as stated in EN ISO 12100.

The machinery concerned and the extent to which hazards, hazardous situations and hazardous events are covered are indicated in the scope of this document.

When provisions of this type C standard are different from those which are stated in type A or B standards, the provisions of this type C standard take precedence over the provisions of the other standards for machines that have been designed and built in accordance with the provisions of this type C standard.

1 Scope

This European Standard specifies the safety requirements for the design, manufacture and information for safe use of horizontal baling presses for compacting waste material or recyclable fractions (e.g. paper, plastics, textiles, cans, cardboard, mixed waste), hereafter referred to as materials. It covers only machines fed by conveyors or by feed hoppers where the bales are bound manually or automatically. The feed hoppers covered by this European Standard are only fed mechanically or by hand.

The scope of this European Standard includes any mechanical feed equipment, such as belt type loading and feed conveyors or bin lifts, forming an integral part of the baling press assembly. However, pneumatic conveying systems are outside the scope of this European Standard.

This European Standard does not apply to cranes, lift trucks or other mobile plant used to load materials into the feed hopper. Nor does it apply to hazards arising from loading the feed hopper using cranes, lift trucks or other mobile plant.

This European Standard does not apply to pre-conditioning equipment connected at the inlet side of the feed hopper (e.g. sorter, shredder, stand-alone perforator), nor to equipment at the outlet side of the baling press.

This European Standard does not deal with suction and de-dusting mechanisms.

This European Standard does not apply to hazards arising from the materials being processed (e.g. asbestos, clinical waste, aerosol containers).

This European Standard does not cover risks arising from installation of baling presses in places accessible to the public.

All hazards mentioned in Clause 4 are dealt with in this European Standard.

This European Standard is not applicable for horizontal baling presses which are manufactured before the date of its publication as an European Standard.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 349:1993+A1:2008, *Safety of machinery — Minimum gaps to avoid crushing of parts of the human body*

EN 620:2002+A1:2010, *Continuous handling equipment and systems — Safety and EMC requirements for fixed belt conveyors for bulk materials*

EN 953:1997+A1:2009, *Safety of machinery — Guards — General requirements for the design and construction of fixed and movable guards*

EN 1088:1995+A2:2008, *Safety of machinery — Interlocking devices associated with guards — Principles for design and selection*

EN 60204-1:2006, *Safety of machinery — Electrical equipment of machines — Part 1: General requirements (IEC 60204-1:2005, modified)*

EN 60529:1991, *Degrees of protection provided by enclosures (IP Code) (IEC 60529:1989)*

EN 60947-5-1:2004, *Low-voltage switchgear and control gear — Part 5-1: Control circuit devices and switching elements — Electromechanical control circuit devices (IEC 60947-5-1:2003)*