

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Electrical insulating materials – Determination of the effects of ionizing radiation –

Part 5: Procedures for assessment of ageing in service

Matériaux isolants électriques – Détermination des effets des rayonnements ionisants –

Partie 5: Procédures pour l'évaluation du vieillissement en service



THIS PUBLICATION IS COPYRIGHT PROTECTED
Copyright © 2022 IEC, Geneva, Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either IEC or IEC's member National Committee in the country of the requester. If you have any questions about IEC copyright or have an enquiry about obtaining additional rights to this publication, please contact the address below or your local IEC member National Committee for further information.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie et les microfilms, sans l'accord écrit de l'IEC ou du Comité national de l'IEC du pays du demandeur. Si vous avez des questions sur le copyright de l'IEC ou si vous désirez obtenir des droits supplémentaires sur cette publication, utilisez les coordonnées ci-après ou contactez le Comité national de l'IEC de votre pays de résidence.

IEC Secretariat
3, rue de Varembé
CH-1211 Geneva 20
Switzerland

Tel.: +41 22 919 02 11
info@iec.ch
www.iec.ch

About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

About IEC publications

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigendum or an amendment might have been published.

IEC publications search - webstore.iec.ch/advsearchform

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee, ...). It also gives information on projects, replaced and withdrawn publications.

IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and once a month by email.

IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: sales@iec.ch.

IEC Products & Services Portal - products.iec.ch

Discover our powerful search engine and read freely all the publications previews. With a subscription you will always have access to up to date content tailored to your needs.

Electropedia - www.electropedia.org

The world's leading online dictionary on electrotechnology, containing more than 22 300 terminological entries in English and French, with equivalent terms in 19 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

Recherche de publications IEC - webstore.iec.ch/advsearchform

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études, ...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et une fois par mois par email.

Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: sales@iec.ch.

IEC Products & Services Portal - products.iec.ch

Découvrez notre puissant moteur de recherche et consultez gratuitement tous les aperçus des publications. Avec un abonnement, vous aurez toujours accès à un contenu à jour adapté à vos besoins.

Electropedia - www.electropedia.org

Le premier dictionnaire d'électrotechnologie en ligne au monde, avec plus de 22 300 articles terminologiques en anglais et en français, ainsi que les termes équivalents dans 19 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.



IEC 60544-5

Edition 3.0 2022-06

INTERNATIONAL STANDARD

NORME INTERNATIONALE

Electrical insulating materials – Determination of the effects of ionizing radiation –

Part 5: Procedures for assessment of ageing in service

Matériaux isolants électriques – Détermination des effets des rayonnements ionisants –

Partie 5: Procédures pour l'évaluation du vieillissement en service

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION
ELECTROTECHNIQUE
INTERNATIONALE

ICS 17.240; 29.035.01

ISBN 978-2-8322-3826-4

**Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

CONTENTS

| | |
|---|----|
| FOREWORD | 4 |
| INTRODUCTION | 6 |
| 1 Scope | 7 |
| 2 Normative references | 7 |
| 3 Terms, definitions and abbreviated terms | 7 |
| 3.1 Terms and definitions | 7 |
| 3.2 Abbreviated terms | 7 |
| 4 Background | 8 |
| 4.1 General | 8 |
| 4.2 Diffusion-limited oxidation (DLO) | 8 |
| 4.3 Dose rate effects (DRE) | 9 |
| 4.4 Accelerated radiation ageing | 9 |
| 4.5 Accelerated thermal ageing | 9 |
| 5 Approaches to ageing assessment | 10 |
| 6 Identifying components of concern | 10 |
| 6.1 General | 10 |
| 6.2 Priorities for ageing management | 10 |
| 6.3 Environmental monitoring | 10 |
| 6.4 Localized severe environments | 11 |
| 6.5 Worst case components | 11 |
| 7 Condition monitoring techniques | 11 |
| 7.1 General | 11 |
| 7.2 Establishing correlation curves for CM methods | 11 |
| 7.3 CM methods | 12 |
| 7.4 Using CM for short-term troubleshooting | 12 |
| 7.5 Using CM for long-term degradation assessment | 14 |
| 8 Predictive modelling | 15 |
| 9 Sample deposit | 16 |
| 9.1 General | 16 |
| 9.2 Requirements of a deposit | 16 |
| 9.3 Pre-ageing samples for a deposit | 16 |
| 9.4 Installation of a sample deposit | 17 |
| 9.5 Testing of samples from the deposit | 17 |
| 9.6 Determination of sampling intervals | 17 |
| 9.7 Real time aged materials | 18 |
| Annex A (informative) Example of a CM correlation curve | 19 |
| Annex B (informative) Use of a deposit | 20 |
| B.1 Typical sample in a deposit | 20 |
| B.2 Typical testing schedule for a deposit | 20 |
| Bibliography | 21 |
| Figure 1 – Development of ageing data on changes in tensile elongation and a condition indicator (e.g. indenter modulus) – Schematic representation | 13 |
| Figure 2 – Correlation curve derived from data in Figure 1 – Schematic representation | 14 |
| Figure 3 – Estimation of elongation from a correlation curve | 15 |

Figure 4 – Modification of sampling interval dependent on values of the CM indicator –
Schematic representation 18

Figure A.1 – Correlation curve for indenter modulus against tensile elongation for a
CSPE cable jacket material [24]..... 19

INTERNATIONAL ELECTROTECHNICAL COMMISSION

ELECTRICAL INSULATING MATERIALS – DETERMINATION OF THE EFFECTS OF IONIZING RADIATION –

Part 5: Procedures for assessment of ageing in service

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as “IEC Publication(s)”). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

IEC 60544-5 has been prepared by IEC technical committee TC 112: Evaluation and qualification of electrical insulating materials and systems. It is an International Standard.

This third edition cancels and replaces the second edition published in 2011. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) added recent references in 7.4 showing that some electrical condition monitoring methods show promising correlations with ageing;
- b) updated recommendations for implementation of a sample deposit in 9.2, installation of a sample deposit in 9.3 and testing of samples from the deposit in 9.4;
- c) updated list of references.

The text of this International Standard is based on the following documents:

| Draft | Report on voting |
|-------------|------------------|
| 112/523/CDV | 112/553/RVC |

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/standardsdev/publications.

A list of all parts in the IEC 60544 series, published under the general title *Electrical insulating materials – Determination of the effects of ionizing radiation*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

INTRODUCTION

Organic and polymeric materials provide a significant proportion of the insulation used in electrical systems. These materials are sensitive to the effects of irradiation and the response varies widely between different types. It is therefore important to be able to assess the degree of degradation of these insulating materials during their service lifetimes. This part of IEC 60544 provides recommended procedures for assessing ageing of insulating materials in service.

There are a number of approaches to the assessment of ageing of polymer-based components exposed to radiation environments [1], [2], [3], [4]¹. These are based on the better understanding of the factors affecting ageing degradation which has been developed over several decades. In nuclear power plants, qualification programmes are normally used for the selection of components, including those based on polymeric materials. These initial qualification procedures, such as IEEE Std 323TM-1974² [5] and IEEE Std 383TM-1974² [6], were originally written before there was sufficient understanding of ageing mechanisms. Most of the methods discussed in this document are therefore used to supplement the initial qualification process.

This document is the fifth in a series dealing with the effect of ionizing radiation on insulating materials.

IEC 60544-1 (Radiation interaction and dosimetry) constitutes an introduction dealing very broadly with the problems involved in evaluating radiation effects. It also provides guidance on dosimetry terminology, several methods of determining exposure and absorbed dose, and methods of calculating absorbed dose in any specific material from the dosimetry method applied.

IEC 60544-2 (Procedures for irradiation and test) describes procedures for maintaining seven different types of exposure conditions during irradiation. It also specifies the controls that should be maintained over these conditions so that when test results are reported, reliable comparisons of material performance can be made. In addition, it defines certain important irradiation conditions and test procedures to be used for property change determinations and corresponding end-point criteria.

IEC 60544-3 has been withdrawn and incorporated into the second edition of IEC 60544-2.

IEC 60544-4 (Classification system for service in radiation environments) provides a recommended classification system for categorizing the radiation endurance of insulation materials.

¹ Numbers in square brackets refer to the Bibliography.

² IEEE Std 323-1974 and IEEE Std 383-1974 are now withdrawn and have been superseded by more recent revisions.

ELECTRICAL INSULATING MATERIALS – DETERMINATION OF THE EFFECTS OF IONIZING RADIATION –

Part 5: Procedures for assessment of ageing in service

1 Scope

This part of IEC 60544 covers ageing assessment methods which can be applied to components based on polymeric materials (e.g. cable insulation and jackets, elastomeric seals, polymeric coatings, gaiters) which are used in environments where they are exposed to radiation.

The object of this document is aimed at providing methods for the assessment of ageing in service. The approaches discussed in Clause 5 through Clause 9 cover ageing assessment programmes based on condition monitoring (CM), the use of sample deposits in severe environments and sampling of real-time aged components.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60544-2, *Electrical insulating materials – Determination of the effects of ionizing radiation on insulating materials – Part 2: Procedures for irradiation and test*

IEC TS 61244-1, *Determination of long-term radiation ageing in polymers – Part 1: Techniques for monitoring diffusion-limited oxidation*

IEC TS 61244-2, *Determination of long-term radiation ageing in polymers – Part 2: Procedures for predicting ageing at low dose rates*

3 Terms, definitions and abbreviated terms

3.1 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.2 Abbreviated terms

| | |
|------|--------------------------------|
| BWR | boiling water reactor |
| CBQ | condition-based qualification |
| CM | condition monitoring |
| CSPE | chlorosulphonated polyethylene |
| DBE | design basis event |